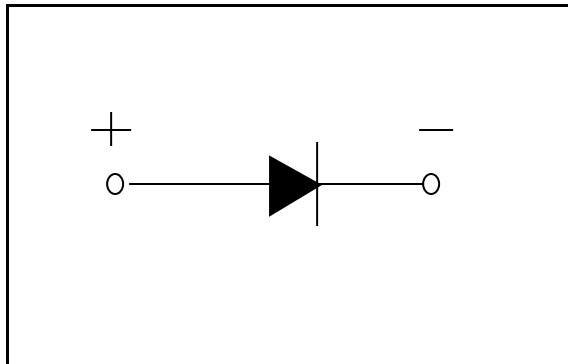


POW-R-BLOK™
Single Diode Isolated Module
2500 Amperes / Up to 2400 Volts**Ordering Information:**

Select the complete eight-digit module part number from the table below.

Example: PS412425 is a 2400 Volt, 2500A Average Dual Diode Isolated POW-R-BLOK™ Module

Type	Voltage Volts (x100)	Current Amperes (x100)
PS41	06	25
	08	
	10	
	12	
	14	
	16	
	18	
	20	
	22	
	24	

Description:

Powerex Single Diode Modules are designed for use in applications requiring rectification and isolated packaging. The modules are isolated for easy mounting with other components on a common heatsink.

Features:

- Electrically Isolated Heatsinking
- Compression Bonded Elements
- Metal Baseplate
- Low Thermal Impedance for Improved Current Capability
- UL Recognized (E78240)

Benefits:

- No Additional Insulation Components Required
- Easy Installation
- No Clamping Components Required
- Reduce Engineering Time

Applications:

- Bridge Circuits
- AC & DC Motor Drives
- Battery Supplies
- Power Supplies
- Large IGBT Circuit Front Ends

Absolute Maximum Ratings

Characteristics	Conditions	Symbol		Units
Repetitive Peak Reverse Blocking Voltage		V_{RRM}	Up to 2400	V
Non-Repetitive Peak Blocking Voltage ($t < 5$ msec)		V_{RSM}	$V_{RRM} + 100V$	V
RMS Current Per Diode (180° Conduction)	180° Conduction, $T_C=90^\circ C$	$I_{F(RMS)}$	3925	A
	180° Conduction, $T_C=93^\circ C$	$I_{F(RMS)}$	3768	A
	180° Conduction, $T_C=99^\circ C$	$I_{F(RMS)}$	3454	A
	180° Conduction, $T_C=105^\circ C$	$I_{F(RMS)}$	3140	A
Average Forward Current Per Diode (180° Conduction)	180° Conduction, $T_C=90^\circ C$	$I_{F(AV)}$	2500	A
	180° Conduction, $T_C=93^\circ C$	$I_{F(AV)}$	2400	A
	180° Conduction, $T_C=99^\circ C$	$I_{F(AV)}$	2200	A
	180° Conduction, $T_C=105^\circ C$	$I_{F(AV)}$	2000	A
Peak One Cycle Surge Current, Non-Repetitive $T_j = 25C, V_r = 0$	60 Hz	I_{FSM}	90,000	A
	50 Hz	I_{FSM}	83,000	A
Peak One Cycle Surge Current, Non-Repetitive $T_j = 25C, V_r = V_{rrm}$	60 Hz	I_{FSM}	61,000	A
	50 Hz	I_{FSM}	55,600	A
Peak One Cycle Surge Current, Non-Repetitive $T_j = 125C, V_r = 0$	60 Hz	I_{FSM}	79,600	A
	50 Hz	I_{FSM}	72,600	A
Peak One Cycle Surge Current, Non-Repetitive $T_j = 125C, V_r = V_{rrm}$	60 Hz	I_{FSM}	53,000	A
	50 Hz	I_{FSM}	48,400	A
Peak Three Cycle Surge Current, Non-Repetitive	60 Hz, $T_j = 125C, V_r = V_{rrm}$	I_{FSM}	42,000	A
Peak Ten Cycle Surge Current, Non-Repetitive	60 Hz, $T_j = 125C, V_r = V_{rrm}$	I_{FSM}	33,500	A
I^2t for Fusing for One Cycle $T_j = 125C, V_r = V_{rrm}$	8.3 milliseconds	I^2t	11.7×10^6	A ² sec
	10 milliseconds	I^2t	11.7×10^6	A ² sec
Operating Temperature		T_j	-40 to +150	°C
Storage Temperature		T_{stg}	-40 to +150	°C
Max. Mounting Torque, M6 Mounting Screw			132	in. – Lb.
			15	Nm
Max. Mounting Torque, M10 Terminal Screw			106	in. – Lb.
			12	Nm
Module Weight, Typical			5.33	kg
			11.75	lb
V Isolation @ 25C		V_{rms}	4000	V

Information presented is based upon manufacturers testing and projected capabilities.
 This information is subject to change without notice.
 The manufacturer makes no claim as to suitability of use, reliability, capability,
 or future availability of this product.

Electrical Characteristics, T_J=25°C unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Max.	Units
Repetitive Peak Reverse Leakage Current	I _{RPM}	Up to 2400V, T _J =150°C		200	mA
Peak On-State Voltage	V _{FM}	I _{FM} =3000A, T _J =25°C		1.10	V
Threshold Voltage, Low-level	V _{(TO)1}	T _J = 150°C, I = 15%I _{T(AV)} to πI _{T(AV)}		0.681	V
Slope Resistance, Low-level	r _{T1}			0.0507	mΩ
Threshold Voltage, High-level	V _{(TO)2}	T _J = 150°C, I = πI _{T(AV)} to I _{TSM}		0.681	V
Slope Resistance, High-level	r _{T2}			0.0507	mΩ
V _{FM} Coefficients, Full Range		T _J = 150°C, I = 50A to 10kA V _{FM} = A+ B Ln I +C I + D Sqrt I	A = B = C = D =	0.6246 1.68e-2 6.74 e-05 -2.44 e-03	
Typical Reverse Recovery Time	t _{rr}	T _J = 25°C, I _m = 3000A. di _r /dt = 25 A/us, t _p = 190 us		22	μs

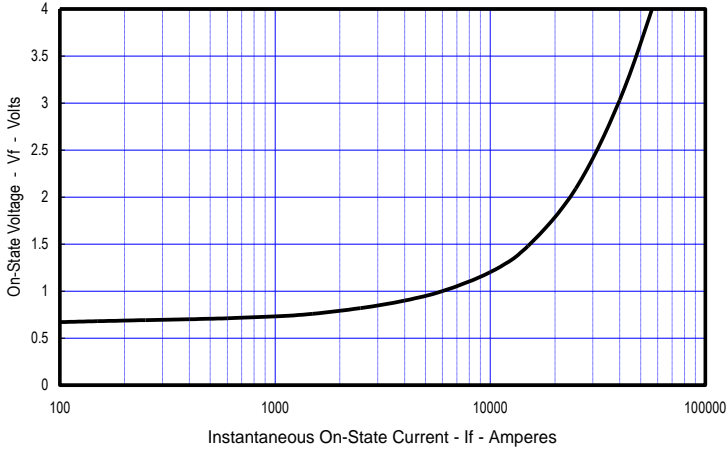
Thermal Characteristics

Characteristics	Symbol	Test Conditions	Max.	Units
Thermal Resistance, Junction to Case	R _{θJ-C}	Per Module	0.024	°C/W
Thermal Impedance Coefficients	Z _{θJ-C}	Z _{θJ-C} = K ₁ (1-exp(-t/t ₁)) + K ₂ (1-exp(-t/t ₂)) + K ₃ (1-exp(-t/t ₃)) + K ₄ (1-exp(-t/t ₄))	K ₁ = 4.05 E-04 K ₂ = 5.19 E-03 K ₃ = 1.63 E-02 K ₄ =2.13 E-03	t ₁ = 6.24 E-03 t ₂ = 2.46 E-01 t ₃ = 8.20 t ₄ = 35.3
Thermal Resistance, Case to Sink Lubricated	R _{θC-S}	Per Module	0.009	°C/W

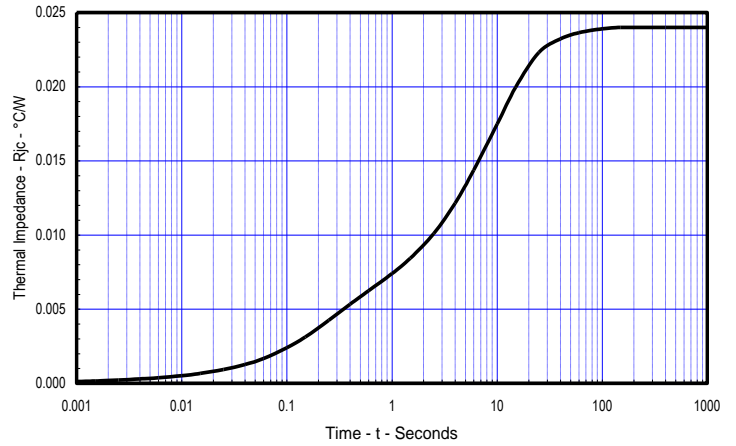
Powerex, Inc., 173 Pavilion Lane, Youngwood, Pennsylvania 15697 (724) 925-7272
www.pwr.com

POW-R-BLOK™
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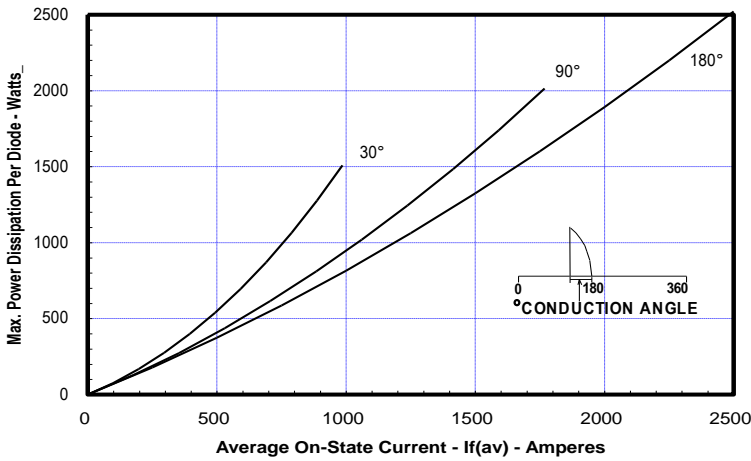
Typical On-State Forward Voltage Drop
($T_j = 150^\circ\text{C}$)



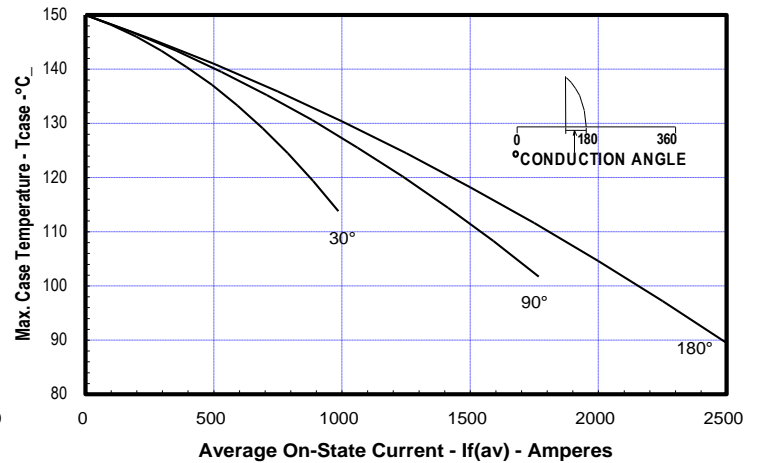
Maximum Transient Thermal Impedance
(Junction To Case)



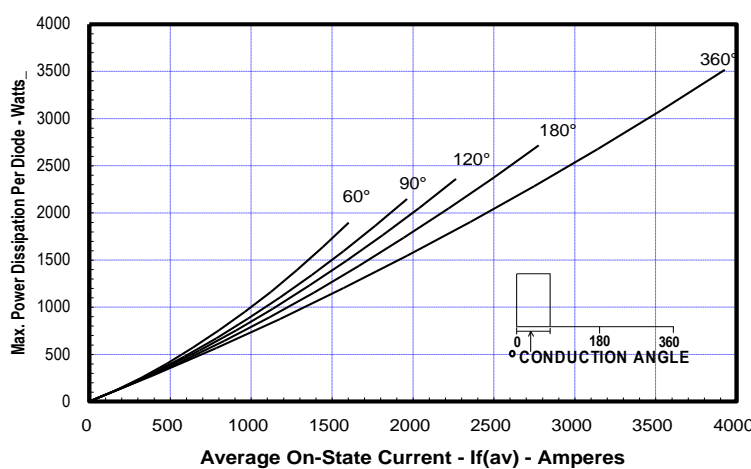
Maximum On-State Power Dissipation
(Sinusoidal Waveform)



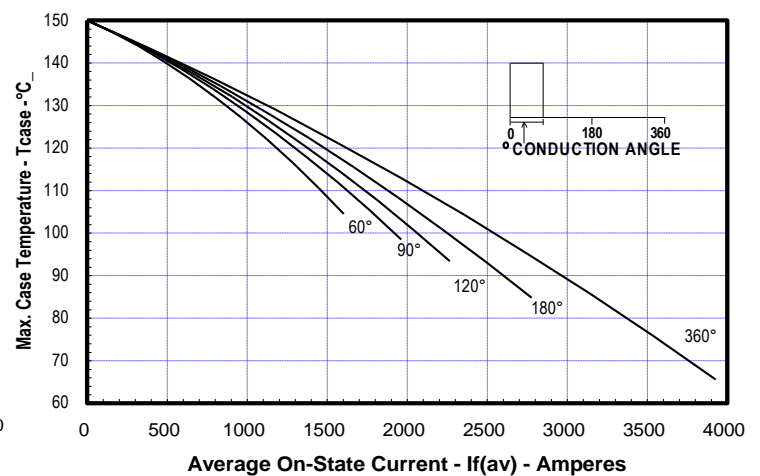
Maximum Allowable Case Temperature
(Sinusoidal Waveform)



Maximum On-State Power Dissipation
(Rectangular Waveform)



Maximum Allowable Case Temperature
(Rectangular Waveform)



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DIM.	INCHES	MILLIMETERS
A	7.80	198.1
B	4.00	101.6
C	2.68	68.1
D	6.44	163.6
E	3.44	87.4
F	.28	7.1
G	7.31	185.7
H	7.00	177.8
M	.281	7.1
N	.45	11.4
P	.34	8.7
Q	5.93	150.6
R	.19	4.8
T	.48	12.2
U	2.28	58
V	2.54	64.5
W	4.93	125.2
X	3.81	96.8
Z	2.00	50.8
AA	1.00	25.4
BB	.50	12.7
CC	1.00	25.4
DD	.406	10.3
FF	.66	16.8

